

METHOD AND APPARATUS FOR COATING CONTAINERBODIES INTERNALLYABSTRACT of the Disclosure

A coating apparatus with a spray head ~~(14)~~ is provided for coating can bodies ~~(6)~~ internally. The spray head ~~(14)~~ is supplied with coating material through a feed line ~~(12)~~ which passes through the seam welding machine ~~(1)~~ for the container bodies. The combined spray and extraction head ~~(14)~~ is also connected to a suction line ~~(13)~~ which extracts excess coating material which has not been deposited on the internal walls of the container bodies, and returns it through the welding machine ~~(1)~~. In this way, escape of coating material between the individual can bodies can largely be avoided, thus reducing contamination of equipment.

—(Fig. 1)

